Technical Data Sheet







FILIGREES AT HIGH RESOLUTION

FUSIA DC710 was specially developed for direct casting of jewellery models made by filigrees and intertwined patterns. FUSIA DC710 allows the building of detailed parts with high quality resolution, accuracy and smooth surfaces and does not require any other manual finishing. Fusia DC710 is suitable for direct casting of crowns and bridges.

It is easy to burn out with standard investments.

THE FUSIA SERIES

The Fusia series includes all the materials suitable for direct casting for jewellery, and they are in-house developed by DWS. FUSIA DC710, along with the materials of the Fusia Series, was developed exclusively for DWS 3D printers.

HINTS FOR DESIGN

Fusia DC710 is a photosensitive material for DWS stereolithography 3D printers, suitable for direct casting of filigrees and thin models.

Fusia DC710 and XFAB 2500PD are also the right combination of materials and technology to achieve the best results in dental models for lost wax direct casting and pressed ceramic.

FEATURES

- Smooth Surfaces
- Filigrees and Fine Details
- Easy to Burn Out
- High Accuracy
- No further manual finishing needed
- Black Colour

TECHNICAL CHARACTERISTICS OF THE LIQUID MATERIAL

Environmental Values for Use	22°C - 27°C - max, RH 40% - 60%
Appearance / Colour	Liquid / Black
Viscosity	400 ~ 600 mPa•s at 25°C
Density	1,02 g/cm ³

TECHNICAL CHARACTERISTICS OF THE RESIN AFTER UV CURING

Surface Hardness (Shore D)	76 ~ 78
Application / Use	Direct casting

Technical specification subject to change without notice.



